



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3913-041
Job Sheet 167457-A



Part No: D3913-041

Job Qty: 1 ea

Part Name: Long Basket Base Assembly, 350



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/31/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Large Fab2		
100	Large Fab	1 pcs		11/16/17	0.00	10.00	Large Fab 1		
110	QC	1 pcs		11/16/17	0.00	0.00	QC9		PIS 11-11-16
120	QC	1 pcs		11/16/17	0.00	0.00	QC5		PD 11-11-16
125	HandFinish	1 pcs		11/16/17	0.00	0.29	HandFinish2		BK 17-11-22
130	Powdercoat	1 pcs		11/16/17	0.00	0.93	Powdercoat2		BK 17-11-22
140	QC	1 pcs		11/16/17	0.00	0.00	QC3		11-11-22
150	HandFinish	1 pcs		11/17/17	0.00	0.50	HandFinish4		11-11-23
160	QC	1 pcs		11/17/17	0.00	0.00	QC5		
170	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3		
180	QC21-SA	1 Ea		11/17/17	0.00	0.00	QC21		

Part Op 100 - 1- assemble ribs , weld as per dwg D3913 using DT9610A ***inspect before welding mesh*** 2-Cut D4020-1 base
Descriptions: mesh and tack weld all mesh on basket as per dwg D3913 and trim mesh to fit if necessary and trim to clear fasteners
holes on the ends 3- weld hinge (3) and Mounting brackets as per dwg D3913 ***take lid to locate hinge and bracket*** 4-
Weld D4672-1 blanking plates as per dwg
130 - 1- Plug holes and mask only interior of hinge (3) prior to powder coat
150 - Pick Kit

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581 5005842	2	16	0	0
	D3913-1 5002297	1	15	0	0
	16738- D3913-15-16738	1	10	0	0
	D3913-3 3002108	1	17	0	0
	5007789 D3913-7 5004987	2	2	0	0
	D3913-9 5002842	1	8	0	0
	D3916-041 5004987	2	2	0	0
	D3916-5 5005343	3	10	0	0
	D4016-1 5005343	3	7	0	0
	D4017-7 165913	3	15	0	0
	D4017-9 5005148	2	2	0	0
	D4020-11 5005857	2	0	0	0
	D4021-1 160087	3	27	0	0
	D4034-041 5005067	1	1	0	0
	D4034-043 5008661	1	1	0	0
	D4672-1 5005846	2	3	0	0
	M304EX0.75-16F 5001737	33	605	0	0
	AN3-10A 5012624	6	5002097	0	0
150-HandFinish					

DART
AEROSPACE
SO10470



Long Basket Base Assembly, 350

D3913-041

Start up Operation

PART NO:
Revision:
Operation:
Change No:

Mfg Date: 11/15/17
Job No: 167457-A

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5012736

D2931	5012625	2	1,336	0	0
D4021-5	5012626	2	18	0	0
MS20600-AD4W3	5012628	2	319	0	0
MS21042L3	5012629	6	1,380	0	0
NAS1149F0332P	5012630	12	3,087	0	0

Part Specifications

Specifications could not be found.

Plex 10/31/17 4:48 PM dart.poulin.mario

Black